



## Inverter-Capacitor Charging Technology

Maximum welding rates  
Minimum energy consumption  
Minimum weight  
Maximum efficiency

## Visar 650

### Stud welding unit

For ARC stud welding  
(short cycle drawn arc welding (BH 10),  
drawn arc welding (BH 100))  
according to current standards

### Technical Data

Welding range	BH 100: dia. 2 to 8 mm, M3 to M10 (type RD) BH 10: dia. 2 to 6 mm, M3 to M6
Welding material	Mild steel, stainless steel
Welding rate	M3 = 40 studs/min M8 = 12 studs/min
Welding current	650 A (max.)
Stromeinstellbereich	100 to 650 A
Welding time	5 to 200 ms (stepless)
Primary power	100 to 240 V, 1 phase, 50/60 Hz, 16 AT
Primary plug	16 A 2-pin grounded safety plug (plug type F ; CEE 7/4)
Connected load	3 kVA
Cooling type	F (temperature controlled cooling fan)
IP Code	IP 44
Dimension L x W x H	474 x 337 x 351 mm (with handle)
Weight	18 kg
Suitable stud welding gun	A 12, welding cable length 4.8 m (not possible to extend), (not included in delivery)
Order No	<b>93-60-0650 (Visar 650)</b> <b>93-40-020 (Ground cable)</b> <b>93-20-270 (A 12 – Stud welding gun)</b> <b>93-40-022 (PSC-1 – Ceramic leg assembly)</b> <b>88-24-466 (Toolbag)</b>

Issue 11/16  
(Technical data may change)